

# TECHNICAL GUIDE

## R-410A XA SERIES 6.5 THRU 12.5 TON 60 Hertz



6.5 THROUGH 10 TON



12.5 TON

### Description

#### ASHRAE 90.1 COMPLIANT

XA units are convertible single packages with a common footprint cabinet and common roof curb for all 6.5 through 12.5 ton models. All units have two compressors with independent refrigeration circuits to provide 2 stages of cooling. The units were designed for light commercial applications and can be easily installed on a roof curb, slab, or frame.

All XA units are self-contained and assembled on rigid full perimeter base rails allowing for 3-way forklift access and overhead rigging. Every unit is completely charged, wired, piped, and tested at the factory to provide a quick and easy field installation.

XA units in all tonnage sizes are convertible between side airflow and down airflow, with corresponding economizer if economizer option is desired.

XA units are available in the following configurations: heat pump and heat pump with electric heat. Electric heaters are available as factory-installed options or field-installed accessories.

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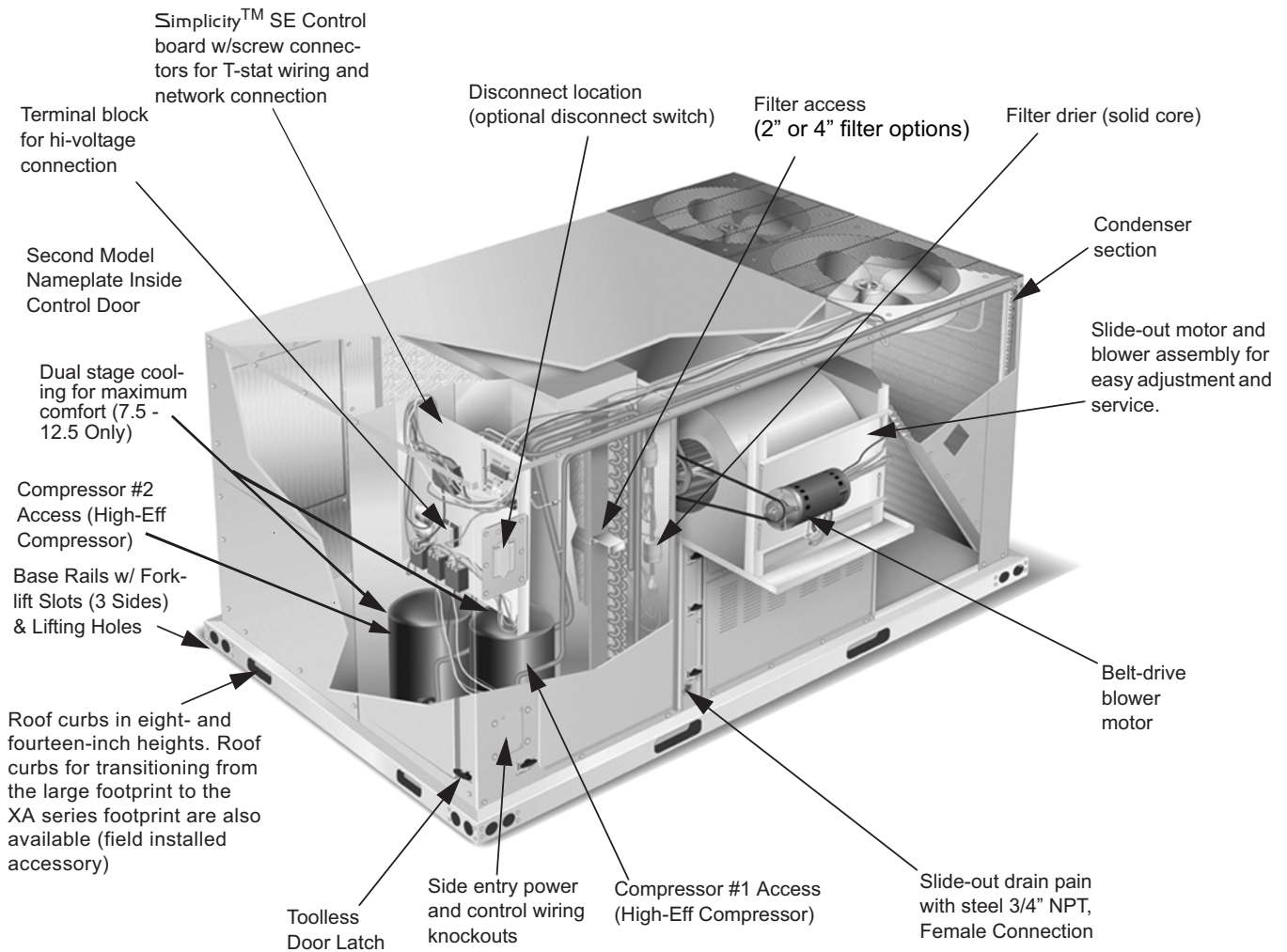


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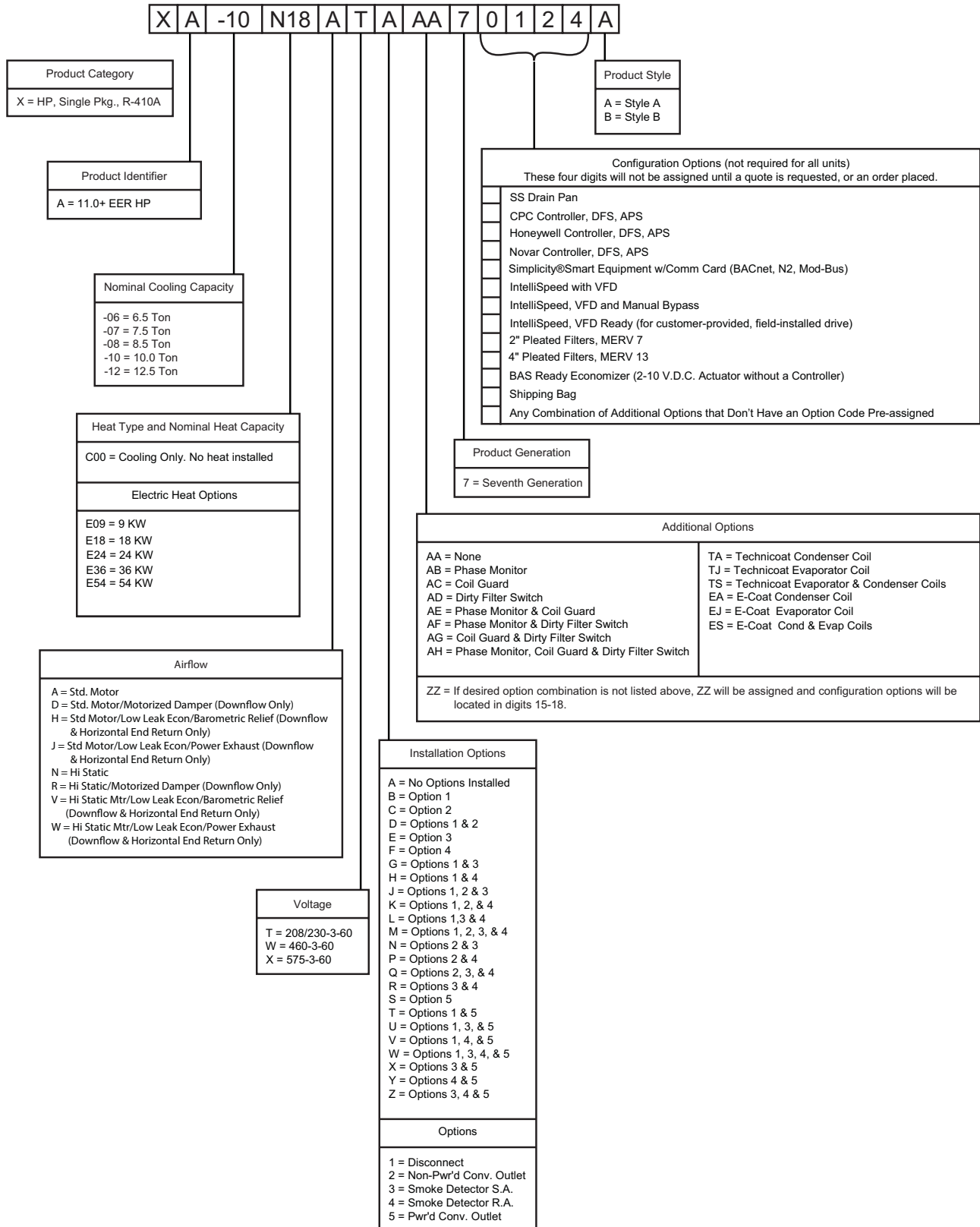
## Component Location

### Heat Pump



# Nomenclature

## 6.5-12.5 Ton Single Package Model Number Nomenclature



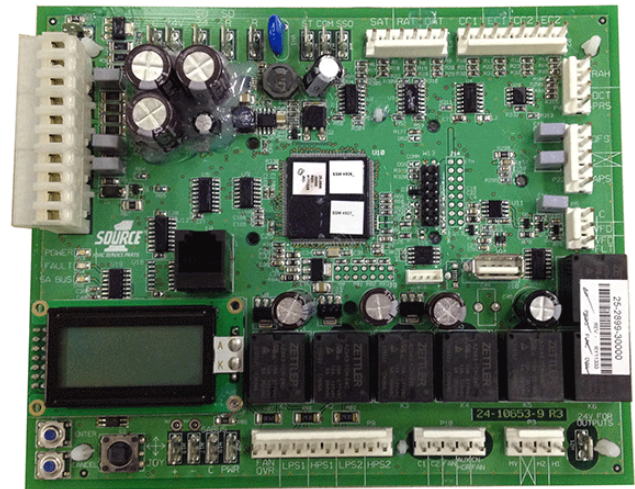
## Features and Benefits

### Standard Features

- **High Efficiency** – High efficiency units reach as high as 11.5 EER. These efficiencies exceed all legislated minimum levels and provide low operating costs.
- **Service Friendly** - The XA unit incorporates a number of key features for ease of serviceability.  
Service time is reduced through the use of hinged, toolless panels. Such panels provide access to frequently inspected components and areas, including the control box, compressors, filters, indoor motor & blower, and the heating section. The panels are screwed in place at the factory to prevent access by children or other unauthorized persons. It is recommended that the panels be secured with screws once service is complete.  
Service windows have been placed in both condenser section walls. Rotation of the cover allows easy access to the condenser coils for cleaning or inspection.  
The Simplicity® SE control board provides alarm messages to help quickly identify any faults.  
All units use the same standard filter size. This standardization removes any confusion on which filter sizes are needed for replacement.  
The non-corrosive drain pan slides out of the unit to permit easy cleaning. The drain pan is accessed by removing the drain pan cover plate on the rear of the unit. Once the plate is removed, the drain pan slides out through the rear of the unit.  
All XA units have a second model nameplate located inside the control access door. This is to prevent deterioration of the nameplate through weathering.
- **Environmentally Aware** - For improved Indoor Air Quality, a combination of aluminum foil faced and elastomeric rubber insulations are used exclusively throughout the units.
- **Convertible Airflow Design** – The side duct openings are covered when they leave the factory. If a side supply/return is desired, the installer simply removes the two side duct covers from the outside of the unit and installs them over the down shot openings. No panel cutting is required. Convertible airflow design allows maximum field flexibility and minimum inventory.
- **System Protection** - Suction line freezestats are supplied on all units to protect against loss of charge and coil frosting when the economizer operates at low outdoor air temperatures while the compressors are running. Every unit has solid-core liquid line filter-driers and high and low-pressure switches. Internal compressor protection is standard on all compressors. Crankcase heaters are standard on reciprocating compressors. Scroll compressors do not require crankcase heaters. Phase Monitors are standard on units with scroll compressors. This accessory monitors the incoming power to the unit and protects the unit from phase loss and reversed phase rotation.
- **Advanced Controls** - Simplicity® SE control boards have standardized a number of features previously available only as options or by utilizing additional controls.

### ⚠ CAUTION

The Simplicity® SE control board used in this product will effectively operate the cooling system down to 0°F when this product is applied in a comfort cooling application for people. An economizer is typically included in this type of application. When applying this product for process cooling applications (computer rooms, switchgear, etc.), please reference applications bulletin AE-011-07 or call the applications department for Unitary Products @ 1-877-UPG-SERV for guidance. Additional accessories may be needed for stable operation at temperatures below 30°F.



- **Units will come with the new state of the art Simplicity SE (Smart Equipment) control system.** The new unit control incorporates the best of the already proven Simplicity™ unitary controls and creates a more robust, intelligent control. The goal of this control is to utilize cutting edge technology making the equipment easier to install, operate, and service. All units are Factory commissioned, configured, and run tested.
- **Versatile** - The Simplicity SE control can be configured to use with a standard thermostat (easy to connect screw terminals), A zone sensor, or can be setup to communicate with multiple BAS communication protocols to integrate with building automation systems.
- **Reduce field installed complexity** - Each unit will come equipped with factory installed supply air, return air, and outdoor air temperature sensors providing key temperature readings thus reduce field installed complexity.
- **On-board USB Port** - The new control comes with a long list of features including data logging, current and previous system faults and software update capabilities using the on board USB port and common flash drive. Energy use monitoring capabilities allow custom tailoring to allow a system to work more efficiently at all times and occupancy levels. Self test and start-up reports also available from the board VIA the USB port.

- **Embedded LCD Display** - The board has a easy to read, built-in LCD display and easy to use navigation joystick and buttons allowing the user to quickly navigate the menus displaying unit status, options, current function, supply, return and outdoor temperatures, fault codes and other information.
- **Safety Monitoring** - The control monitors the outdoor, supply, and return air temperatures and the high and low pressure switch status on the independent refrigerant circuits. On units with heating the gas valve and high temperature limit switches are monitored on gas and electric heating units. The control also monitors the voltage supplied to the unit and will protect the unit if low voltage due to a brown out, or other electrical issue occurs.
- **Low Ambient** - An integrated low-ambient control allows units to operate in the cooling mode down to 0°F outdoor ambient without additional components or intervention. Optionally, the control board can be programmed to lockout the compressors when the outdoor air temperature is low or when free cooling is available.
- **Anti-Short Cycle Protection** - To aid compressor life, an anti- short cycle delay is incorporated into the standard control. Compressor reliability is further ensured by programmable minimum run times. For testing, the anti-short cycle delay can be temporarily overridden with the push of a button.
- **Fan Delays** - Fan on and fan off delays are fully programmable. Furthermore, the heating and cooling fan delay times are independent of one another. All units are programmed with default values based upon their configuration of cooling and/or heating capacity.
- **Nuisance Trip Protection and Three Strikes** - To prevent nuisance calls, the control board uses a three times, you're out philosophy. The high, low-pressure switch, anti-freeze protection, low voltage or heating high limit must trip three times within two hours before the unit control board will lock out the associated compressor. An alarm message will be displayed on the LCD screen.
- **Lead-Lag** - An integrated Lead-Lag option allows equal run time hours on all compressors, thereby extending the life of all compressors. This option is selectable on the unit control board.
- **Low Limit Control (LLC)** - To prevent the supply air from dropping below a specified set point, when there is a demand for cooling during cold outside conditions. (Programmable Set point)
- **Reliable** - From the beginning - All units undergo computer automated testing before they leave the factory. Units are tested for refrigerant charge and pressure, unit amperage, and 100% functionality. For the long term - All units are painted with a long lasting, powder paint that stands up over the life of the unit. The paint used has been proven by a 1000 hour salt spray test.
- **Full Perimeter Base Rails** - The permanently attached base rails provide a solid foundation for the entire unit and protect the unit during shipment. The rails offer rigging holes so that an overhead crane can be used to place the units on a roof.
- **Easy Installation** - Gas and electric utility knockouts are supplied in the unit underside as well as the side of the unit. Utility connections can be made quickly and with a minimum amount of field labor. All units are shipped with 2" throw-away filters installed.
- **Wide Range of Indoor Airflows** - All supply air blowers are equipped with a belt drive that can be adjusted to meet the exact requirements of the job. A high static drive option is available for applications with a higher CFM and/or static pressure requirement.
- **Warranty** - All models include a 1-year limited warranty on the complete unit. Compressors and electric heater elements each carry a 5-year warranty. Aluminized steel (10 yr.) and stainless steel tubular heat exchangers carry a 15- year warranty.

### Factory Installed Options

UP offers several equipment options factory installed, for the XA line.

- **Optional Factory Installed Economizers** - XA units offer a variety of optional factory installed economizers with low leak dampers. The outdoor air dry bulb sensor enables economizer operation if the outdoor air temperature is less than the set point of the economizer logic module. See economizer options section to determine the correct economizer for your application.
- **Down flow / End Return Economizers (with barometric relief and fresh air hood)** - All units offer a variety of optional factory installed down flow economizers that are shipped, installed and wired with low leak dampers designed to meet ASHRAE 90.1-2010, AMCA 511 Class 1A damper, and the International Energy Conservation Code (IECC) certification requirements by achieving leakage rates of 3 cfm/sq. ft. at 1" of static pressure. Each economizer goes through a rigorous 60,000 cycle test. Dry bulb, single enthalpy, and dual enthalpy (with field installed kit) can be selected. The economizer has spring return, fully modulating damper actuators and is capable of introducing up to 100% outdoor air. As the outdoor air intake dampers open, the return air dampers close. The changeover from mechanical refrigeration to economizer operation is regulated by the outdoor air dry bulb temperature or the outdoor air enthalpy input. The optional (field installed) single or dual enthalpy kits provide additional inputs to monitor outdoor air/ or return air humidity and temperature for true enthalpy control. The installer needs only to assemble the outdoor air hood, attach the enthalpy control the hood and mount the hood to the unit (Hood and control are provided).
- **Power Exhaust** - This factory option allows down flow or horizontal end return economizer operation. **The power exhaust must be removed from the unit and mounted in the horizontal end return duct work when applying the product in the horizontal, end return configuration.**
- **Motorized Outdoor Air Damper** - The motorized outdoor air damper includes a slide-in/plug-in damper assembly with an outdoor air hood and filters. The outdoor air dampers open to the preset position when the indoor fan motor is energized. The damper has a range of 0% to 100% outdoor air entry.

- **Alternate Indoor Blower Motor** - For applications with high static restrictions, units are offered with optional indoor motors that provide higher static output and/or higher airflow, depending upon the installer's needs.
- **Stainless Steel Drain Pan** - An optional rust-proof stainless steel drain pan is available to provide years of trouble-free operation in corrosive environments.
- **Electric Heaters** - The electric heaters range from 9kW to 54kW and are available in all the voltage options of the base units. All heaters are dual staged. All heaters are intended for single point power supply.
- **IntelliSpeed™ Supply Fan Control Option (ASHRAE 90.1 compliant, section 6.4.3.10)** - Units configured with the IntelliSpeed™ Supply Fan Option will contain a VFD for multi-speed supply fan operation. This option allows the supply fan RPM to vary based on the number of compressors or heating stages energized. The economizer's minimum position will also be configurable to vary based on the supply fan VFD frequency output.
- **Disconnect Switch** - For heat pump units with electric heat, a HACR breaker sized to the unit is provided. For heat pump units, a switch sized to the largest electric heat available for the particular unit is provided. Factory installed option only.
- **Convenience Outlet - (Non-Powered/Powered)** - This option locates a 120V single-phase GFCI outlet with cover, on the corner of the unit housing adjacent to the compressors. The "Non-powered" option requires the installer to provide the 120V single-phase power source and wiring. The "Powered" option is powered by a stepdown transformer in the unit. Factory installed option only.
- **Smoke Detectors** - The smoke detectors stop operation of the unit and provide a fault message to the control board. Smoke detectors are available for both the supply and/or return air configurations.

## ▲ WARNING

Factory installed smoke detectors in the return air, may be subjected to freezing temperatures during "off" times due to outside air infiltration. These smoke detectors have an operational limit of 32 °F to 131°F. Smoke detectors installed in areas that could be outside those limitations will have to be moved to prevent having false alarms.

- **Filters** – 2" Pleated MERV 7 or 4" Pleated MERV 13 are available to meet LEED requirements. A 2" Throwaway is shipped as standard.
- **Phase Monitors** - Designed to prevent unit damage. The phase monitor will shut the unit down in an out-of-phase condition. **(Standard on units with Scroll Compressors.)**
- **Coil Guard** - Customers can purchase a coil guard kit to protect the condenser coil from damage. Additionally, this kit stops animals and foreign objects from entering the space between the inner condenser coil and the main cabinet. This is not a hail guard kit.
- **Dirty Filter Switch** - This kit includes a differential pressure switch that energizes the fault light on the unit thermostat, indicating that there is an abnormally high

pressure drop across the filters. Factory installed option or field installed accessory.

- **Technicoat Condenser Coils** - The condenser coils are coated with a phenolic coating for protection against corrosion due to harsh environments.
- **Technicoat Evaporator Coil** - The evaporator coils are coated with a phenolic coating for protection against corrosion due to harsh environments.
- **E-coat Condenser Coils** - The condenser coils are coated with an epoxy polymer coating to protect against corrosion.
- **E-coat Evaporator Coils** - The evaporator coils are coated with an epoxy polymer coating to protect against corrosion.

## Control Options

- **Simplicity® SE with Communication Option Control** - The Unitary Products Simplicity® SE with Communication Option Control is factory installed. It includes all the features of the Simplicity® SE control with an additional gateway to BACnet MS/TP (programmable to Modbus or N2 protocols).
- **Novar® BAS Control** - The Novar® building automation system controller is factory installed. Includes supply air sensor, return air sensor, dirty filter indicator switch, and air proving switch.
- **CPC BAS Control** - The Computer Process Controls Model 810-3060 ARTC Advanced Rooftop building automation system controller is factory installed. Includes supply air sensor, return air sensor, with optional dirty filter indicator switch and air proving switch.
- **Honeywell BAS Control** - The Honeywell W7750C building automation system controller is factory installed. Includes air supply sensor, return air sensor, with optional dirty filter indicator switch, and air proving switch.
- **Commercial Comfort System (CCS)** - Provides rooftop system integration for YCCS single zone and change-over bypass systems.

## Field Installed Accessories

UP offers several equipment accessories for field installation, for the XA line.

- **Down flow and End Return Economizers (with fresh air hood and barometric relief)** - All units offer a variety of optional factory installed down flow economizers that are shipped, installed and wired with low leak dampers designed to meet ASHRAE 90.1-2010, AMCA 511 Class 1A damper, and the International Energy Conservation Code (IECC) certification requirements by achieving leakage rates of 3 cfm/sq. ft. at 1" of static pressure. Each economizer goes through a rigorous 60,000 cycle test. Dry bulb, single enthalpy, and dual enthalpy (with field installed kit) can be selected. The economizer has spring return, fully modulating damper actuators and is capable of introducing up to 100% outdoor air. As the outdoor air intake dampers open, the return air dampers close. The changeover from mechanical refrigeration to economizer operation is regulated by the outdoor air dry bulb temperature or the outdoor air enthalpy input. The dual enthalpy kit provides a second input used to monitor the return air (field installed). The installer needs only

to assemble the outdoor air hood, attach the enthalpy control the hood and mount the hood to the unit (Hood and control are provided).

- **Single or Dual Enthalpy Control, Accessories** - These kits contain the required components to convert a dry bulb economizer to a single enthalpy and/or dual enthalpy economizer.
- **Barometric Relief Damper** - Zero to 100% capacity barometric relief dampers for use with horizontal flow, or field installed economizers.
- **Power Exhaust** - This accessory installs in the unit with a down flow or horizontal end return economizer. Power exhaust plugs into the connector in the unit bulkhead. **User must purchase the 1EH0408 barometric relief and hood kit when applying the product in a horizontal flow application. The power exhaust must be mounted in the horizontal end return ductwork.**
- **Manual Outdoor Air Damper** - Like the motorized outdoor air damper, each manual outdoor air damper includes a slide-in damper assembly with an outdoor air hood and filters. Customers have a choice of dampers with ranges of 0% to 100% or 0% to 35% outdoor air entry.
- **Motorized Outdoor Air Damper** - The motorized outdoor air damper includes a slide-in/plug-in damper assembly with an outdoor air hood and filters. The outdoor air dampers open to the preset position when the indoor fan motor is energized. The damper has a range of 0% to 100% outdoor air entry. Factory installed option or field installed accessory.
- **Smoke Detectors** - The smoke detectors stop operation of the unit by interrupting power to the control board if smoke is detected within the air compartment.
- **CO<sub>2</sub> Sensor** - Senses CO<sub>2</sub> levels and automatically overrides the economizer when levels rise above the preset limits.
- **Dirty Filter Switch** - This kit includes a differential pressure switch that energizes the fault light on the unit thermostat, indicating that there is an abnormally high pressure drop across the filters.
- **Coil Guard** - Field installed decorative wire coil guard.
- **Hail Guard** - This kit includes a sloped hood which installs over the outside condenser coil and prevents damage to the coil fins from hail strikes. Field installed accessory only.
- **Electric Heaters** - The electric heaters range from 9 kW to 54kW and are available in all the voltage options of the base units. All heaters are dual staged. All units include an adapter panel for easy installation of the electric heaters. Necessary hardware and connectors are included with the heaters. All heaters are intended for single point power supply.
- **Low Limit / Compressor Lockout Kit**
  - **Compressor Lockout (CLO):** To prevent mechanical (compressorized) operation of the unit during cold outdoor conditions where there is a risk of returning liquid refrigerant back to the compressors.
  - **Low Limit Control (LLC):** To prevent the supply air from dropping below a specified setpoint by utilizing the units first stage heating means when there is a demand for cooling during cold outside conditions.
- **Metal Frame Filter Kit** - Metal frame with polyester filter medium.
- **Permanent Filters** - Permanent filters are available.
- **Roof Curbs** - The roof curbs have insulated decks and are shipped disassembled. The roof curbs are available in 8" and 14" heights. For applications with security concerns, burglar bars are available for the duct openings of the roof curbs.
- **Roof Curb Transition** - Single Piece Adapter (10" High) - Roof curbs for transitioning from DHB/DUC/DHC/DUS units to XA units. Fits 7.5 to 12.5 Ton roof curbs only.
- **Burglar Bars** - Mount in the supply and return openings to prevent entry into the duct work.
- **Thermostat** - The units are designed to operate with 24-volt electronic and electro-mechanical thermostats. All units (with or without an economizer) operate with two-stage heat/two-stage cool or two-stage cooling only thermostats, depending upon unit configuration.

**Accessories**

Part Number	Description
1RC0470	Roof Curb, 8" Height
1RC0471	Roof Curb, 14" Height
1RC0472	Roof Curb, Transition (7.5 T through 12.5 T)
1BD0408	Burglar Bars, Downflow
2TP04520925	Electric Heat 9kW 230V
2TP04521825	Electric Heat 18kW 230V
2TP04522425	Electric Heat 24kW 230V
2TP04523625	Electric Heat 36kW 230V
2TP04525425	Electric Heat 54kW 230V
2TP04520946	Electric Heat 9kW 460V
2TP04521846	Electric Heat 18kW 460V
2TP04522446	Electric Heat 24kW 460V
2TP04523646	Electric Heat 36kW 460V
2TP04525446	Electric Heat 54kW 460V
2TP04520958	Electric Heat 9kW 575V
2TP04521858	Electric Heat 18kW 575V
2TP04522458	Electric Heat 24kW 575V
2TP04523658	Electric Heat 36kW 575V
2TP04525458	Electric Heat 54kW 575V
2TP04540925	Electric Heat 9kW 230V, 42" Tall Cabinet
2TP04541825	Electric Heat 18kW 230V, 42" Tall Cabinet
2TP04542425	Electric Heat 24kW 230V, 42" Tall Cabinet
2TP04543625	Electric Heat 36kW 230V, 42" Tall Cabinet
2TP04540946	Electric Heat 9kW 460V, 42" Tall Cabinet
2TP04541846	Electric Heat 18kW 460V, 42" Tall Cabinet
2TP04542446	Electric Heat 24kW 460V, 42" Tall Cabinet
2TP04543646	Electric Heat 36kW 460V, 42" Tall Cabinet
2TP04540958	Electric Heat 9kW 575V, 42" Tall Cabinet
2TP04541858	Electric Heat 18kW 575V, 42" Tall Cabinet
2TP04542458	Electric Heat 24kW 575V, 42" Tall Cabinet
2TP04543658	Electric Heat 36kW 575V, 42" Tall Cabinet
2MD04703824	Motorized Damper, Downflow without Barometric Relief
2MD04703924	Motorized Damper, Horizontal
2EE04707624	Economizer for Downflow, End Return Horizontal, or ERV Applications. Includes FA Hood, Exhaust Hood w/Baro Relief
2EE04707424	Economizer for Downflow, End Return Horizontal, or ERV Applications. Includes FA Hood, Exhaust Hood w/Baro Relief
2EE04706924	Horizontal Economizer without Barometric Relief
2PE04704706*	Power Exhaust 230V Downflow or Horizontal
2PE04704746*	Power Exhaust 460V Downflow or Horizontal
2PE04704758*	Power Exhaust 575V Downflow or Horizontal
2EC04700924	Dual Enthalpy Control (Use with Single Enthalpy Economizer)
2EC0401	Single Enthalpy Control
2EC0402	Dual Enthalpy Control (Includes 2 Sensors)
1EH0408	Barometric Relief Kit for Power Exhaust, Horizontal Application
1FA0413	Manual Outside Air Damper 0-35%, Downflow
1FA0414	Manual Outside Air Damper 0-100%, Downflow
2AQ04700424	CO2 Detector Unit Mount
2AQ04700324	CO2 Detector Space Mount
2SD04700824	Smoke Detector for Supply (All Gen 5 and greater units with 2" & 4" Filters)
2SD04700924	Smoke Detector for Return (All Gen 5 and greater units with 2" & 4" Filters)
2SD04701024	Smoke Detector for Supply and Return (All Gen 5 and greater units with 2" & 4" Filters)
2MK04700624	Low Limit / Compressor Lockout Kit
1CG0419	Coil Guard (Electric / Electric & HP models), 8-1/2 and 10 Ton
1CG0424	Coil Guard (Electric / Electric and HP models), 12-1/2 Ton
1CG0427	Coil Guard (Electric / Electric & HP Models), 6-1/2 and 7-1/2 Ton
1HG0411	Hail Guard Kit
1HG0415	Hail Guard Kit, 42" Tall Cabinet
1FL0402	Permanent Filter Kit
1FL0423	Permanent Filter Kit, 42" Tall Cabinet
2DF0401	Dirty Filter Switch
1FF0414	2" only Metal Filter Frame Kit, 50" Tall Cabinet
1FF0415	2" only Metal Filter Frame Kit, 42" Tall Cabinet
S1-YK-MAP1810-0P	MAP (Mobile Access Portal) Gateway- For use with Simplicity SE Control.
S1-MP-PRTKIT-0P	MAP (Mobile Access Portal) Gateway Kit- Replacement MAP gateway protective case, lanyard and communication cable. Use only to replace worn or damaged components.



## Guide Specifications

### GENERAL

Units shall be manufactured by Unitary Products in an ISO 9001 certified facility. XA units are convertible single packages with a common footprint cabinet and common roof curb for all 6.5 through 12.5 ton models. All units have two compressors with independent R-410a refrigeration circuits to provide 2 stages of cooling. The units were designed for light commercial applications and can be easily installed on a roof curb, slab, or frame. All XA units are self-contained and assembled on rigid full perimeter base rails allowing for 3-way forklift access and overhead rigging. Every unit is completely charged with R-410a, wired, piped, and tested at the factory to provide a quick and easy field installation. All units are convertible between side and down airflow. Independent economizer designs are used on side and down discharge applications, as well as all tonnage sizes. XA units are available in the following configurations: heat pump and heat pump with electric heat. Electric heaters are available as factory-installed options or field-installed accessories.

### DESCRIPTION

Units shall be factory assembled, single package (Heat Pump), designed for outdoor installation. They shall have built in field convertible duct connections for down discharge supply/return or horizontal discharge supply/return and be available with factory installed options or field installed accessories. The units shall be factory wired, piped and charged with R-410a refrigerant and factory tested prior to shipment. All unit wiring shall be both numbered and color coded. The cooling performance shall be rated in accordance with DOE and AHRI test procedures. Units shall be CSA certified to ANSI Z21.47 and UL 1995/CAN/CSA No. 236-M90 standards.

### UNIT CABINET

Unit cabinet shall be constructed of galvanized steel with exterior surfaces coated with a non-chalking, powder paint finish, certified at 1000 hour salt spray test per ASTM-B117 standards. Indoor blower sections shall be insulated with up to 1" thick insulation coated on the airside. Either aluminum foil faced or elastometric rubber insulation shall be used in the unit's compartments and be fastened to prevent insulation from entering the air stream. Cabinet doors shall be hinged with toolless access for easy servicing and maintenance. Full perimeter base rails shall be provided to assure reliable transit of equipment, overhead rigging, fork truck access and proper sealing on roof curb applications. Disposable 2" filters shall be furnished and be accessible through hinged access door. Fan performance measuring ports shall be provided on the outside of the cabinet to allow accurate air measurements of evaporator fan performance without removing panels or creating bypass of the coils. Condensate pan shall be slide out design, constructed of a non corrosive material, internally sloped and conforming to ASHRAE 62-B9 standards. Condensate connection shall be a minimum of ¾" I.D. female and be rigid mount connection.

### INDOOR (EVAPORATOR) FAN ASSEMBLY

Fan shall be a belt drive assembly and include an adjustable pitch motor pulley. Job site selected brake horsepower shall not exceed the motors nameplate horsepower rating plus the service factor. Units shall be designed to operate within the service factor. Fan wheel shall be double inlet type with forward curve blades, dynamically balanced to operate smoothly throughout the entire range of operation. Airflow design shall be constant volume. Bearings shall be sealed and permanently lubricated for longer life and no maintenance. Entire blower assembly and motor shall be slide out design.

### OUTDOOR (CONDENSER) FAN ASSEMBLY

The outdoor fans shall be of the direct drive type, discharge air vertically, have aluminum blades riveted to corrosion resistant steel spider brackets and shall be dynamically balanced for smooth operation. The outdoor fan motors shall have permanently lubricated bearings internally protected against overload conditions and staged independently. A cleaning window shall be provided on two sides of the units for coil cleaning.

### REFRIGERANT COMPONENTS

#### Compressors:

- a. Shall be fully hermetic type, direct drive, internally protected with internal high-pressure relief and over temperature protection. The hermetic motor shall be suction gas cooled and have a voltage range of + or – 10% of the unit nameplate voltage.
- b. Shall have internal spring isolation and sound muffling to minimize vibration and noise, and be externally isolated on a dedicated, independent mounting.

#### Coils:

- a. Evaporator and condenser coils shall have aluminum plate fins mechanically bonded to seamless internally enhanced copper tubes with all joints brazed. Special Phenolic coating shall be available as a factory option.
- b. Evaporator and condenser coils shall be of the direct expansion, draw-thru design.

Refrigerant Circuit and Refrigerant Safety Components shall include:

- a. Independent fixed-orifice or thermally operated expansion devices.
- b. Solid core filter drier/strainer to eliminate any moisture or foreign matter.
- c. Accessible service gage connections on both suction and discharge lines to charge, evacuate, and measure refrigerant pressure during any necessary servicing or troubleshooting, without losing charge.
- d. The unit shall have two independent refrigerant circuits, equally split in 50% capacity increments.

**Unit Controls:**

- a. Unit shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-volt transformer side.
- b. Unit shall incorporate a lockout circuit which provides reset capability at the space thermostat or base unit, should any of the following standard safety devices trip and shut off compressor.
  1. Loss-of-charge/Low-pressure switch.
  2. High-pressure switch.
  3. Freeze condition sensor on evaporator coil. If any of these safety devices trip, the LCD screen will display the alarm message.
- c. Unit shall incorporate "AUTO RESET" compressor over temperature, over current protection.
- d. Unit shall operate with conventional thermostat designs and have a low voltage terminal strip for easy hook-up.
- e. Unit control board shall have on-board diagnostics and fault message display.
- f. Standard controls shall include anti-short cycle and low voltage protection, and permit cooling operation down to a selectable value as low as 0 °F.
- g. Control board shall monitor each refrigerant safety switch independently.

**ELECTRIC HEATING SECTION (IF EQUIPPED)**

An electric heating section, with nickel chromium elements, shall be provided in a range of 9 thru 54 KW, offering two states of capacity all sizes. The heating section shall have a primary limit control(s) (automatic reset) to prevent the heating element system from operating at an excessive temperature. The Heating Section assembly shall slide out of the unit for easy maintenance and service. Units with Electric Heating Sections shall be wired for a single point power supply with branch circuit fusing (where required).

**UNIT OPERATING CHARACTERISTICS**

Unit shall be capable of starting and running at 125 °F outdoor temperature, exceeding maximum load criteria of AHRI Standard 340/360. The compressor, with standard controls, shall be capable of operation down to 0 °F outdoor temperature.

**ELECTRICAL REQUIREMENTS** - All unit power wiring shall enter unit cabinet at a single factory provided location and be capable of side or bottom entry to minimize roof penetrations and avoid unit field modifications. Separate side and bottom openings shall be provided for the control wiring.

**STANDARD LIMITED WARRANTIES** - Compressor – 5 Years, Elect. Heat Elem. – 5 Years, Parts – 1 Year

**FACTORY INSTALLED OPTIONAL OUTDOOR AIR** (Shall be made available by either/or):

- **DRY BULB AUTOMATIC ECONOMIZER** - Outdoor and return air dampers that are interlocked and positioned by a fully-modulating, spring-return damper actuator. The

maximum leakage rate for the outdoor air intake dampers shall be designed to meet ASHRAE 90.1-2010, AMCA 511 Class 1A damper, and the International Energy Conservation Code (IECC) certification requirements by achieving leakage rates of 3 cfm/sq. ft. at 1" of static pressure. Changeover from compressor to economizer operation shall be provided by an integral electronic enthalpy control that feeds input into the basic module. The outdoor intake opening shall be covered with a rain hood that matches the exterior of the unit. Water eliminator/filters shall be provided.

Simultaneous economizer/compressor operation is also possible. Dampers shall fully close on power loss. Available with barometric relief and power exhaust.

- **MOTORIZED OUTDOOR AIR DAMPERS** - Outdoor and return air dampers that are interlocked and positioned by a 2- position, spring-return damper actuator. A unit-mounted potentiometer shall be provided to adjust the outdoor and return air damper assembly to take in the design CFM of outdoor air to meet the ventilation requirements of the conditioned space during normal operation. Whenever the indoor fan motor is energized, the dampers open up to one of two pre-selected positions - regardless of the outdoor air enthalpy. Dampers return to the fully closed position when the indoor fan motor is de-energized. Dampers shall fully close on power loss.

**ADDITIONAL FACTORY INSTALLED OPTIONS**

- **ALTERNATE INDOOR BLOWER MOTOR** – For applications with high restrictions, units are available with optional indoor blower motors that provide higher static output and/or higher airflow.
- **CONVENIENCE OUTLET (POWERED/NON-POWERED)**– Unit can be provided with an optional 120VAC GFCI outlet with cover on the corner of the unit housing the compressors.
- **ELECTRIC HEAT** - Electric Heaters range from 9 kW to 54 kW and are available in all the voltage options of the base unit.
- **PHASE MONITOR** - Designed to prevent damage in out-of-phase condition.
- **COIL GUARD** - Designed to prevent condenser coil damage.
- **BAS CONTROLS HARDWARE** - Include supply air sensor, return air sensor, dirty filter indicator and air proving switch.
- **DIRTY FILTER SWITCH** – This kit includes a differential pressure switch that energizes the fault light on the unit thermostat, indicating that there is an abnormally high-pressure drop across the filters.
- **BREAKER** – An HACR breaker can be factory installed on heat pumps or heat pumps with electric heat.
- **DISCONNECT SWITCH** - A disconnect can be factory installed on a cooling only units sized for the largest electric heat available.
- **SMOKE DETECTOR** – A smoke detector can be factory mounted and wired in the supply and/or return air compartments.

#### OTHER PRE-ENGINEERED ACCESSORIES AVAILABLE

- **ROOF CURB** - 14" and 8" high, full perimeter knockdown curb, with hinged design for quick assembly.
- **BAROMETRIC RELIEF DAMPER** – (Unit mounted – Downflow, Duct Mounted – Horizontal) – Contains a rain hood, air inlet screen, exhaust damper and mounting

hardware. Used to relieve internal air pressure through the unit during economizer operation.

- **ECONOMIZER** (Downflow and Horizontal flow)
- **POWER EXHAUST** – (Unit mount – Downflow, Duct mount – Horizontal flow)
- **DUAL ENTHALPY KIT** - Provides a second input to economizer to monitor return air.