

TECHNICAL GUIDE

R-410A
ZU/ZW/ZK SERIES
3 - 12.5 TON
60 Hertz



ZU/ZW/ZK 3 THROUGH 10 TON



ZU/ZW/ZK 12.5 TON

Description

ASHRAE 90.1 COMPLIANT

ZU/ZW/ZK units are convertible single packages with a common footprint cabinet and common roof curb for all 3 through 12.5 ton models. All 6.5 through 12.5 ton units have two compressors with independent refrigeration circuits to provide 2 stages of cooling. The units were designed for light commercial applications and can be easily installed on a roof curb, slab, or frame.

All ZU/ZW/ZK units are self-contained and assembled on rigid full perimeter base rails allowing for 3-way forklift access and overhead rigging. Every unit is completely charged, wired, piped, and tested at the factory to provide a quick and easy field installation.

All units in all tonnage sizes are convertible between side airflow and down airflow, with corresponding economizer if economizer option is desired.

Units are available in the following configurations: cooling only, cooling with electric heat, cooling with gas heat, reheat only, reheat with electric heat and reheat with gas heat. Electric heaters are available as factory-installed options or field-installed accessories.

All units provide constant supply air volume. A variable air volume (VAV) option, which features a variable frequency drive (VFD), is available on 6.5 through 12.5 ton ZU/ZW models only.

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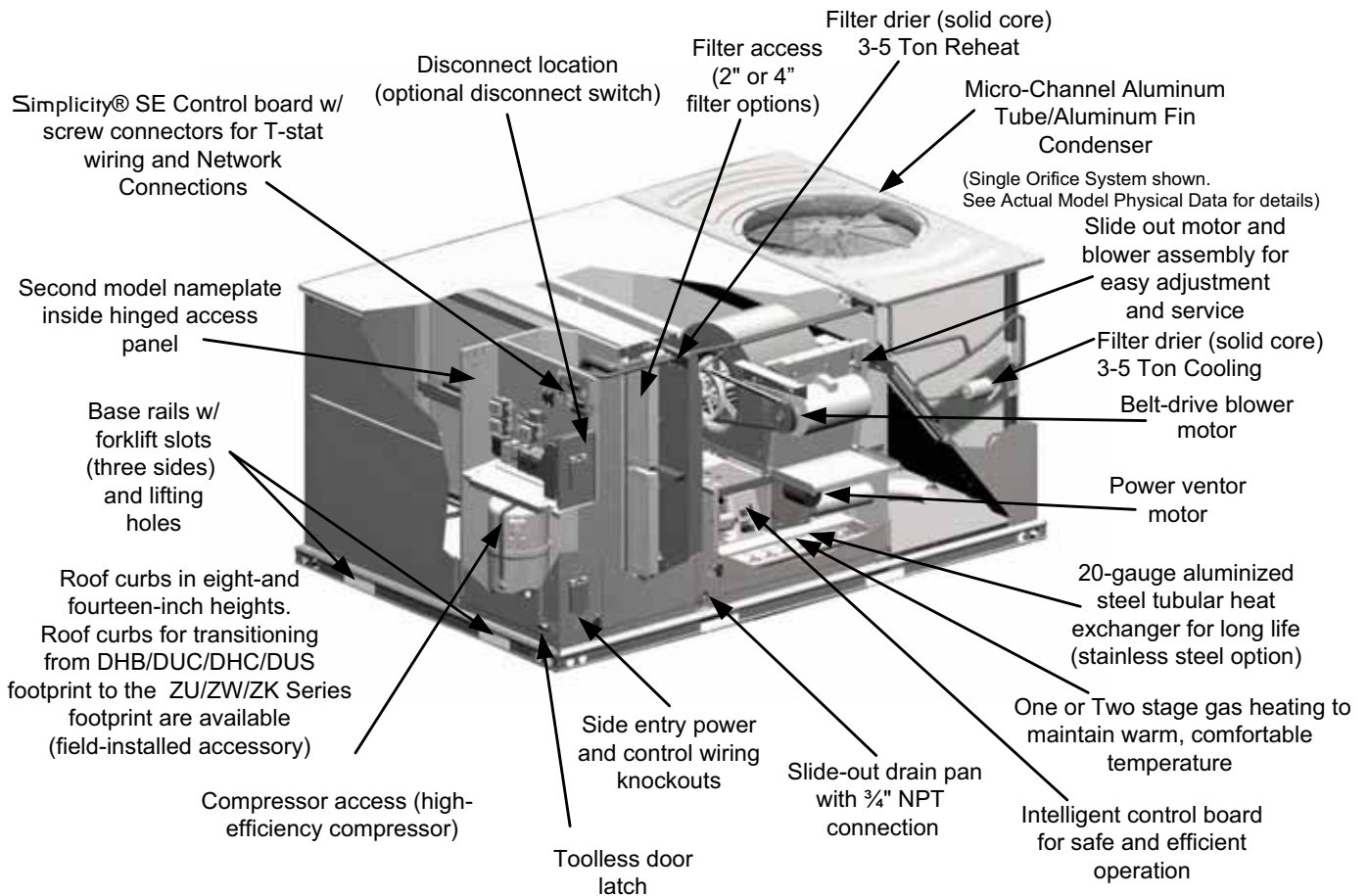


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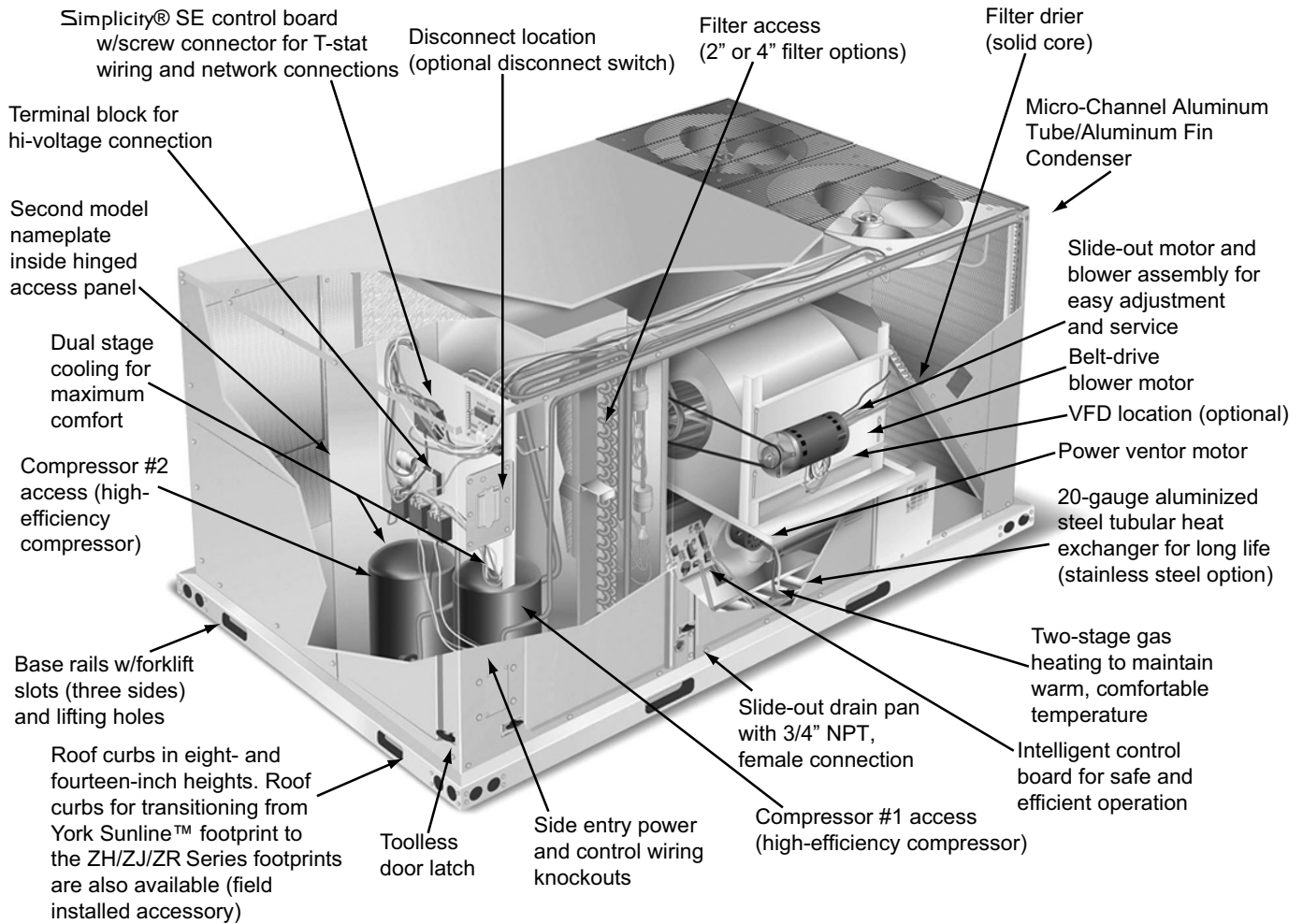
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Component Location

Cooling With Gas Heat (3 Through 5 Ton)

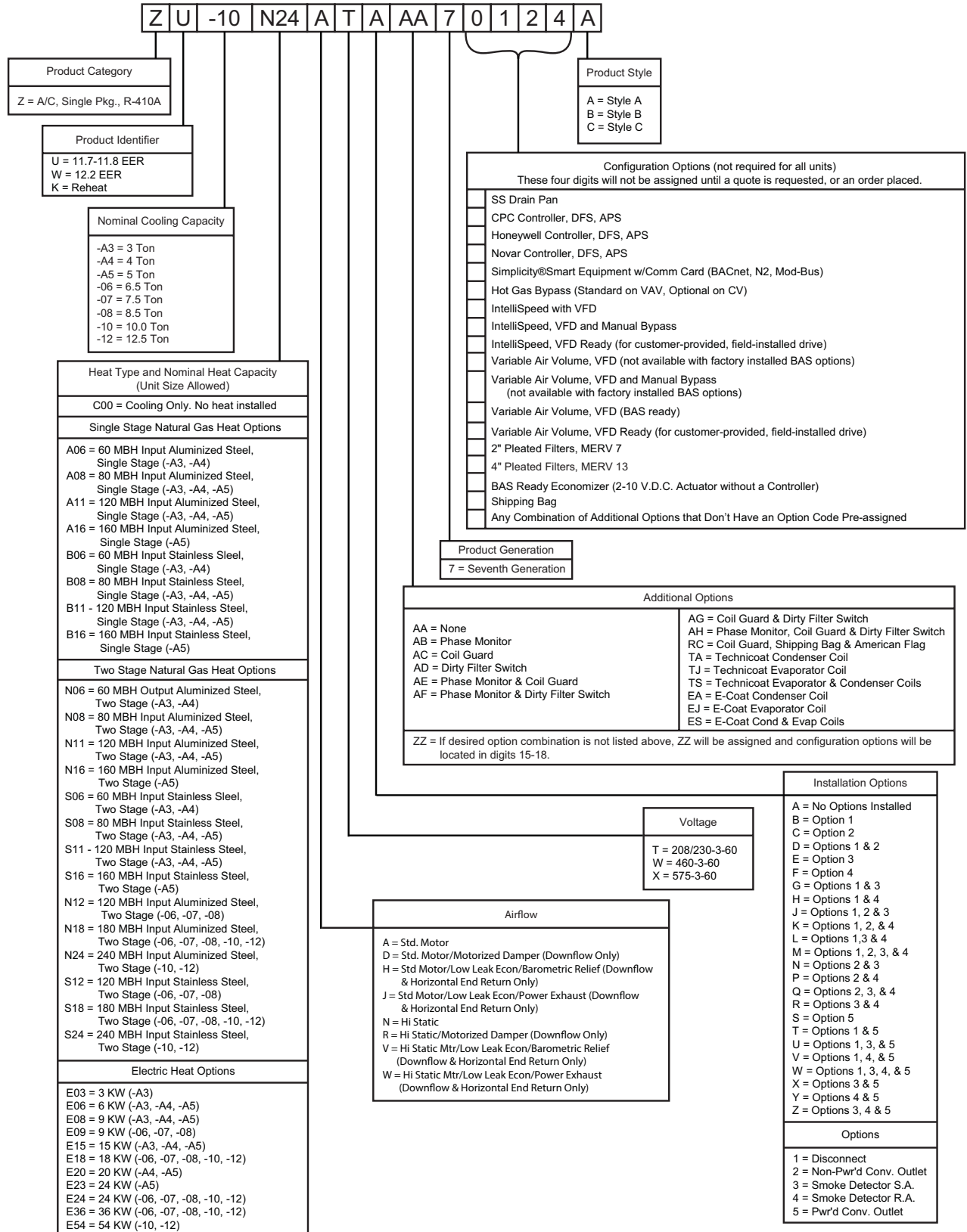


Cooling With Gas Heat (6.5 Through 10 Tons)



Nomenclature

3-12.5 Ton Model Number Nomenclature



Features and Benefits

Standard Features

- **High Efficiency** – High efficiency units reach as high as 12.2 EER. Gas/electric units have electronic spark ignition and power vented combustion with steady state efficiencies of 80%. These efficiencies exceed all legislated minimum levels and provide low operating costs.

- **Service Friendly** - The ZU/ZW/ZK Series units incorporate a number of key features for ease of serviceability.

The motor and blower slide out of the unit as a common assembly. This facilitates greater access to all the indoor airflow components, thus simplifying maintenance and adjustment.

Service time is reduced through the use of hinged, toolless panels. Such panels provide access to frequently inspected components and areas, including the control box, compressors, filters, indoor motor & blower, and the heating section. The panels are screwed in place at the factory to prevent access by children or other unauthorized persons. It is recommended that the panels be secured with screws once service is complete.

Service windows have been placed in both condenser section walls. Rotation of the cover allows easy access to the condenser coils for cleaning or inspection.

The Simplicity® SE control board provides alarm messages to help quickly identify any faults.

All units use four filters of the same standard size. This standardization simplifies selections for filter replacement.

The non-corrosive drain pan slides out of the unit to permit easy cleaning. The drain pan is accessed by removing the drain pan cover plate on the rear of the unit. Once the plate is removed, the drain pan slides out through the rear of the unit.

All ZU/ZW/ZK Series units have a second model nameplate located inside the control access door. This is to prevent deterioration of the nameplate through weathering.

- **Coil Technology** – All ZU/ZW condensers utilize Micro-Channel “all-aluminum” condensers which provide improved heat transfer capabilities and reduced charge volumes. All evaporators utilize a conventional copper tube/aluminum fin design for proven reliability and performance. ZK-A3 thru -A5 models utilize Micro-Channel condenser coils, ZK-06 thru -12 models utilize copper tube/aluminum fin or Micro-Channel condenser coils. For specific unit model information see Physical Data Tables.

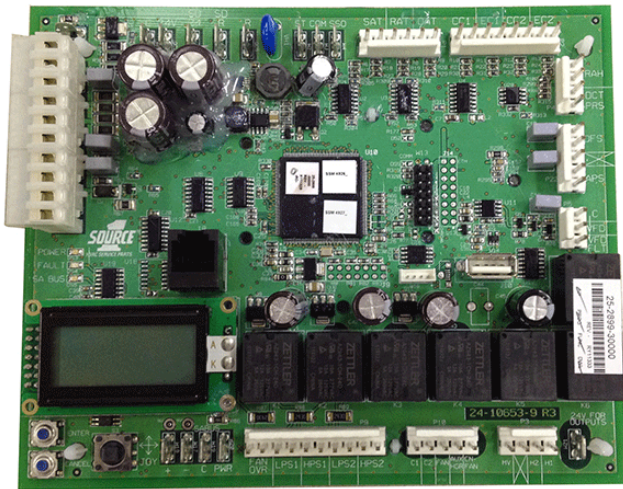
- **Environmentally Aware** - For improved Indoor Air Quality, a combination of aluminum foil faced and elastomeric rubber insulations are used exclusively throughout the units.
- **Balanced Heating** - The ZU/ZW/ZK Series two stage gas heating offers "Ultimate Heating Comfort" with a balance between 1st and 2nd stage gas heating to provide a well maintained desired temperature.

Unit Tonnage	1st. Stage	2nd. Stage
3-5 Ton	70 to 75% of Heating Capacity	100% of Heating Capacity
6.5 - 12.5 Ton	60% of Heating Capacity	100% of Heating Capacity

- **Convertible Airflow Design** – The side duct openings are covered when they leave the factory. If a side supply/return is desired, the installer simply removes the two side duct covers from the outside of the unit and installs them over the down shot openings. No panel cutting is required. Convertible airflow design allows maximum field flexibility and minimum inventory.
- **System Protection** - Suction line freezestats are supplied on all units to protect against loss of charge and coil frosting when the economizer operates at low outdoor air temperatures while the compressors are running. Every unit has solid-core liquid line filter-driers and high and low-pressure switches. Internal compressor protection is standard on all compressors. Scroll compressors do not require crankcase heaters. Phase Monitors are standard on units with scroll compressors. This accessory monitors the incoming power to the unit and protects the unit from phase loss and reversed phase rotation.
- **Advanced Controls** - Simplicity® SE control boards have standardized a number of features previously available only as options or by utilizing additional controls.

CAUTION

The Simplicity® SE control board used in this product will effectively operate the cooling system down to 0°F when this product is applied in a comfort cooling application for people. An economizer is typically included in this type of application. When applying this product for process cooling applications (computer rooms, switchgear, etc.), please reference applications bulletin AE-011-07 or call the applications department for Unitary Products @ 1-877-UPG-SERV for guidance. Additional accessories may be needed for stable operation at temperatures below 30°F.



- **Units will come with the new state of the art Simplicity SE (Smart Equipment) control system.** The new unit control incorporates the best of the already proven Simplicity™ unitary controls and creates a more robust, intelligent control. The goal of this control is to utilize cutting edge technology making the equipment easier to install, operate, and service. All units are Factory commissioned, configured, and run tested.
- **Versatile** - The Simplicity SE control can be configured to use with a standard thermostat (easy to connect screw terminals), A zone sensor, or can be setup to communicate with multiple BAS communication protocols to integrate with building automation systems.
- **Reduce field installed complexity** - Each unit will come equipped with factory installed supply air, return air, and outdoor air temperature sensors providing key temperature readings thus reduce field installed complexity.
- **On-board USB Port** - The new control comes with a long list of features including data logging, current and previous system faults and software update capabilities using the on board USB port and common flash drive. Energy use monitoring capabilities allow custom tailoring to allow a system to work more efficiently at all times and occupancy levels. Self test and start-up reports also available from the board VIA the USB port.
- **Embedded LCD Display** - The board has a easy to read, built-in LCD display and easy to use navigation joystick and buttons allowing the user to quickly navigate the menus displaying unit status, options, current function, supply, return and outdoor temperatures, fault codes and other information.
- **Safety Monitoring** - The control monitors the outdoor, supply, and return air temperatures and the high and low pressure switch status on the independent refrigerant circuits. On units with heating the gas valve and high temperature limit switches are monitored on gas and electric heating units. The control also monitors the

voltage supplied to the unit and will protect the unit if low voltage due to a brown out, or other electrical issue occurs.

- **Low Ambient** - An integrated low-ambient control allows units to operate in the cooling mode down to 0°F outdoor ambient without additional components or intervention. Optionally, the control board can be programmed to lockout the compressors when the outdoor air temperature is low or when free cooling is available.
- **Anti-Short Cycle Protection** - To aid compressor life, an anti- short cycle delay is incorporated into the standard control. Compressor reliability is further ensured by programmable minimum run times. For testing, the anti-short cycle delay can be temporarily overridden with the push of a button.
- **Fan Delays** - Fan on and fan off delays are fully programmable. Furthermore, the heating and cooling fan delay times are independent of one another. All units are programmed with default values based upon their configuration of cooling and/or heating capacity.
- **Nuisance Trip Protection and Three Strikes** - To prevent nuisance calls, the control board uses a three times, you're out philosophy. The high, low-pressure switch, anti-freeze protection, low voltage or heating high limit must trip three times within two hours before the unit control board will lock out the associated compressor. An alarm message will be displayed on the LCD screen.
- **Lead-Lag** - An integrated Lead-Lag option allows equal run time hours on all compressors, thereby extending the life of all compressors. This option is selectable on the unit control board.
- **Low Limit Control (LLC)** - To prevent the supply air from dropping below a specified set point, when there is a demand for cooling during cold outside conditions. (Programmable Set point)
- **Reliable** - From the beginning - All units undergo computer automated testing before they leave the factory. Units are tested for refrigerant charge and pressure, unit amperage, and 100% functionality. For the long term - All units are painted with a long lasting, powder paint that stands up over the life of the unit. The paint used has been proven by a 1000 hour salt spray test.
- **Full Perimeter Base Rails** - The permanently attached base rails provide a solid foundation for the entire unit and protect the unit during shipment. The rails offer rigging holes so that an overhead crane can be used to place the units on a roof.
- **Easy Installation** - Gas and electric utility knockouts are supplied in the unit underside as well as the side of the unit. Utility connections can be made quickly and with a minimum amount of field labor. All units are shipped with 2" throw-away filters installed.
- **Wide Range of Indoor Airflows** - All supply air blowers are equipped with a belt drive that can be adjusted to meet the exact requirements of the job. A high static drive option is available for applications with a higher CFM and/or static pressure requirement.

- **Warranty** - All models include a 1-year limited warranty on the complete unit. Compressors and electric heater elements each carry a 5-year warranty. Aluminized steel (10 yr.) and stainless steel tubular heat exchangers carry a 15-year warranty.

Factory Installed Options

UPG offers several equipment options factory installed, for the ZU/ZW/ZK Series line.

- **Optional Factory Installed Economizers - ZU/ZW/ZK** units offer a variety of optional factory installed economizers with low leak dampers. The outdoor air dry bulb sensor enables economizer operation if the outdoor air temperature is less than the set point of the economizer logic module. See economizer options section to determine the correct economizer for your application.
- **Down flow / End Return Economizers (with barometric relief and fresh air hood)** - All units offer a variety of optional factory installed down flow economizers that are shipped, installed and wired with low leak dampers designed to meet ASHRAE 90.1-2010, AMCA 511 Class 1A damper, and the International Energy Conservation Code (IECC) certification requirements by achieving leakage rates of 3 cfm/sq. ft. at 1" of static pressure. Each economizer goes through a rigorous 60,000 cycle test. Dry bulb, single enthalpy, and dual enthalpy (with field installed kit) can be selected. The economizer has spring return, fully modulating damper actuators and is capable of introducing up to 100% outdoor air. As the outdoor air intake dampers open, the return air dampers close. The changeover from mechanical refrigeration to economizer operation is regulated by the outdoor air dry bulb temperature or the outdoor air enthalpy input. The optional (field installed) single or dual enthalpy kits provide additional inputs to monitor outdoor air/ or return air humidity and temperature for true enthalpy control. The installer needs only to assemble the outdoor air hood, attach the enthalpy control the hood and mount the hood to the unit (Hood and control are provided).
- **Power Exhaust** - This factory option allows down flow or horizontal end return economizer operation. **The power exhaust must be removed from the unit and mounted in the horizontal end return duct work when applying the product in the horizontal, end return configuration.**
- **Motorized Outdoor Air Damper** - The motorized outdoor air damper includes a slide-in/plug-in damper assembly with an outdoor air hood and filters. The outdoor air dampers open to the preset position when the indoor fan motor is energized. The damper has a range of 0% to 100% outdoor air entry.
- **Alternate Indoor Blower Motor** - For applications with high static restrictions, units are offered with optional indoor motors that provide higher static output and/or higher airflow, depending upon the installer's needs.
- **Variable Air Volume (VAV; 6.5 through 12.5 ton, only)** - A factory-installed variable frequency drive (VFD), mounted in the Blower Access compartment, is used to

control the speed of the indoor blower motor in order to maintain a constant static pressure in the supply duct. A duct pressure transducer is provided with the unit. The drive comes completely wired and pre-programmed from the factory.

An optional, factory-installed manual bypass switch available with factory-installed VFD can be found in the Blower Motor Access compartment. The switch can be used to either route power to the VFD for modulating control of the blower motor, to bypass the drive and operate the motor at full speed, or to power the drive (and not the motor) for diagnostic purposes.

VAV is not available with the factory-installed 3rd. party BAS controllers. VAV is only factory installed with the Simplicity SE Controller.

A 'VFD-ready' option provides the provisions for a customer-installed drive. The unit comes with a mounting bracket installed in the Blower Access compartment which may accommodate other vendor's drives depending on their size. In order to utilize the unit's mounting bracket, the maximum recommended drive dimensions are limited to approximately 9" H x 5" W x 7.5" D.

If the drive will not fit in the allotted space, then it will have to be mounted elsewhere; either within the building on a perpendicular wall which is not subjected to excessive temperature, vibration, humidity, dust, corrosive gas, explosive gas, etc., or within an appropriate enclosure rated for outside installation to safeguard against moisture, dust and excessive heat. A terminal block located in the control box is provided for field connection of the VFD controls.

- **IntelliSpeed™ Supply Fan Control Option (ASHRAE 90.1 compliant, section 6.4.3.10)** - Units configured with the *IntelliSpeed™* Supply Fan Option will contain a VFD for multi-speed supply fan operation. This option allows the supply fan RPM to vary based on the number of compressors or heating stages energized. The economizer's minimum position will also be configurable to vary based on the supply fan VFD frequency output.
- **Aluminized Steel Gas Heat Exchanger** - For applications in non-corrosive environments.
- **Stainless Steel Gas Heat Exchanger** - For applications in corrosive environments, this option provides a full stainless steel heat exchanger assembly.
- **Stainless Steel Drain Pan** - An optional rust-proof stainless steel drain pan is available to provide years of trouble-free operation in corrosive environments.
- **Electric Heaters** - The electric heaters range from 3kW to 54kW and are available in all the voltage options of the base units. All heaters are intended for single point power supply.
- **Disconnect Switch** - For gas heat units and cooling units with electric heat, a HACR breaker sized to the unit is provided. For cooling only units, a switch sized to the largest electric heat available for the particular unit is provided. Factory installed option only.
- **Convenience Outlet (Non-Powered/Powered)** - This option locates a 120V single-phase GFCI outlet with cover, on the corner of the unit housing adjacent to the

compressors. The “Non-powered” option requires the installer to provide the 120V single-phase power source and wiring. The “Powered” option is powered by a stepdown transformer in the unit. Factory installed option only.

- **Smoke Detectors** - The smoke detectors stop operation of the unit and provide a fault message to the control board. Smoke detectors are available for both the supply and/or return air configurations.
- **Filters** - 2" Pleated MERV 7 or 4" Pleated MERV 13 are available to meet LEED requirements. A 2" Throwaway is shipped as standard.

▲WARNING

Factory-installed smoke detectors may be subjected to extreme temperatures during "off" times due to outside air infiltration. These smoke detectors have an operational limit of -4°F to 158°F. Smoke detectors installed in areas that could be outside this range will have to be relocated to prevent false alarms.

- **Phase Monitors** - Designed to prevent unit damage. The phase monitor will shut the unit down in an out-of phase condition. **(Standard on units with Scroll Compressors.)**
- **Coil Guard** - Customers can purchase a coil guard kit to protect the condenser coil from damage. Additionally, this kit stops animals and foreign objects from entering the space between the inner condenser coil and the main cabinet. This is not a hail guard kit.
- **Dirty Filter Switch** - This kit includes a differential pressure switch that energizes the fault light on the unit thermostat, indicating that there is an abnormally high pressure drop across the filters. Factory installed option or field installed accessory.
- **Technicoat Condenser Coils** - The condenser coils are coated with a phenolic coating for protection against corrosion due to harsh environments.
- **Technicoat Evaporator Coil** - The evaporator coils are coated with a phenolic coating for protection against corrosion due to harsh environments.
- **E-coat Condenser Coils** - The condenser coils are coated with an epoxy polymer coating to protect against corrosion.
- **E-coat Evaporator Coils** - The evaporator coils are coated with an epoxy polymer coating to protect against corrosion.
- **Hot Gas Bypass** - Allows operation during low load conditions while avoiding coil frosting and damage to compressor. When suction pressure falls below valve setpoint, the valve modulates hot gas to the inlet of the evaporator. HGBP is standard on all units with VAV and optional with constant-volume units.

Control Options

- **Simplicity® SE with Communication Option Control** - The Unitary Products Simplicity® SE with Communication Option Control is factory installed. It includes all the features of the Simplicity® SE control with an additional

gateway to BACnet MS/TP (programmable to Modbus or N2 protocols).

- **Novar® BAS Control** - The Novar® building automation system controller is factory installed. Includes supply air sensor, return air sensor, dirty filter indicator switch, and air proving switch.
- **CPC BAS Control** - The Computer Process Controls Model 810-3060 ARTC Advanced Rooftop building automation system controller is factory installed. Includes supply air sensor, return air sensor, with optional dirty filter indicator switch and air proving switch.
- **Honeywell BAS Control** - The Honeywell W7750C building automation system controller is factory installed. Includes air supply sensor, return air sensor, with optional dirty filter indicator switch, and air proving switch.

Field Installed Accessories

UPG offers several equipment accessories for field installation, for the ZU/ZW/ZK Series line.

- **Down flow and End Return Economizers (with fresh air hood and barometric relief)** - All units offer a variety of optional factory installed down flow economizers that are shipped, installed and wired with low leak dampers designed to meet ASHRAE 90.1-2010, AMCA 511 Class 1A damper, and the International Energy Conservation Code (IECC) certification requirements by achieving leakage rates of 3 cfm/sq. ft. at 1" of static pressure. Each economizer goes through a rigorous 60,000 cycle test. Dry bulb, single enthalpy, and dual enthalpy (with field installed kit) can be selected. The economizer has spring return, fully modulating damper actuators and is capable of introducing up to 100% outdoor air. As the outdoor air intake dampers open, the return air dampers close. The changeover from mechanical refrigeration to economizer operation is regulated by the outdoor air dry bulb temperature or the outdoor air enthalpy input. The dual enthalpy kit provides a second input used to monitor the return air (field installed). The installer needs only to assemble the outdoor air hood, attach the enthalpy control the hood and mount the hood to the unit (Hood and control are provided).
- **Single or Dual Enthalpy Control, Accessories** - These kits contain the required components to convert a dry bulb economizer to a single enthalpy and/or dual enthalpy economizer.
- **Barometric Relief Damper** - Zero to 100% capacity barometric relief dampers for use with horizontal flow, or field installed economizers.
- **Power Exhaust** - This accessory installs in the unit with a down flow or horizontal end return economizer. Power exhaust plugs into the connector in the unit bulkhead. **User must purchase the 1EH0408 barometric relief and hood kit when applying the product in a horizontal flow application. The power exhaust must be mounted in the horizontal end return ductwork.**
- **Manual Outdoor Air Damper** - Like the motorized outdoor air damper, each manual outdoor air damper includes a slide-in damper assembly with an outdoor air hood and filters. Customers have a choice of dampers with ranges of 0% to 100% or 0% to 35% outdoor air entry.

- **Motorized Outdoor Air Damper** - The motorized outdoor air damper includes a slide-in/plug-in damper assembly with an outdoor air hood and filters. The outdoor air dampers open to the preset position when the indoor fan motor is energized. The damper has a range of 0% to 100% outdoor air entry. Factory installed option or field installed accessory.
- **Smoke Detectors** - The smoke detectors stop operation of the unit by interrupting power to the control board if smoke is detected within the air compartment.
- **CO₂ Sensor** - Senses CO₂ levels and automatically overrides the economizer when levels rise above the preset limits.
- **Dirty Filter Switch** - This kit includes a differential pressure switch that energizes the fault light on the unit thermostat, indicating that there is an abnormally high pressure drop across the filters.
- **Coil Guard** - Field installed decorative wire coil guard.
- **Hail Guard** - This kit includes a sloped hood which installs over the outside condenser coil and prevents damage to the coil fins from hail strikes. Field installed accessory only.
- **Flue Exhaust Extension Kit** - In locations with wind or weather conditions which may interfere with proper exhausting of furnace combustion products, this kit can be installed to prevent the flue exhaust from entering nearby fresh air intakes.
- **-60°F Gas Heat Kit** - For installations which require gas heat units to perform in low ambient temperatures, a gas section heating kit is available. This kit provides electric heat in the gas heat controls section to ensure the gas valve and controls will continue to function properly at extremely low temperatures.
- **Gas Heat High Altitude Kit** - This kit converts a gas heat unit to operate at high altitudes, 2,000 to 6,000 feet. Conversion kits are available for natural gas and propane.
- **Gas Heat Propane Conversion Kit** - This kit converts a gas-fired heater from natural gas to propane. It contains the main burner orifices and gas valve replacement springs.
- **Gas Piping Kit** - Contains pipe nipples, fittings and gas cock required for gas supply connection with external shut off.
- **Electric Heaters** - The electric heaters range from 3kW to 54kW and are available in all the voltage options of the base units. The 54kW/208-240 volt, field-installed heater kit is not available with VAV units due to a lack of space to accommodate the heater's fuse block accessory. All heaters are dual staged. Cooling units include an adapter panel for easy installation of the electric heaters. Necessary hardware and connectors are included with the heaters. All heaters are intended for single point power supply.
- **Metal Frame Filter Kit** - Metal frame with polyester filter medium.
- **Permanent Filters** - Permanent filters are available.
- **Roof Curbs** - The roof curbs have insulated decks and are shipped disassembled. The roof curbs are available in 8" and 14" heights. For applications with security concerns, burglar bars are available for the duct openings of the roof curbs.
- **Roof Curb Transition - Single Piece Adapter (10" High)** - Roof curbs for transitioning from DHB/DUC/DHC/DUS units to ZU/ZW/ZK units. Fits 7.5 to 12.5 Sunline™ roof curbs only.
- **Burglar Bars** - Mount in the supply and return openings to prevent entry into the duct work.
- **Thermostat** - The units are designed to operate with 24-volt electronic and electro-mechanical thermostats. All 6.5 thru 12.5 ton ZU/ZW units and all 3 thru 12.5 ton ZK units (with or without an economizer) operate with two-stage heat/two-stage cool or two-stage cooling only thermostats, depending upon unit configuration.

Accessories

Field Installed Accessories - Non-Electrical

MODEL	VOLTAGE	DESCRIPTION	WHERE USED
1BD0408	All	Burglar Bars, Downflow	All Cabinets
1CG0419	All	Coil Guard	(Electric / Electric Models), 50" Tall Standard Cabinets
1CG0420	All	Coil Guard	(Gas / Electric Models), 50" Tall Standard Cabinets
1CG0427	All	Coil Guard	(Electric / Electric Models), 42" Tall Cabinets
1CG0428	All	Coil Guard	(Gas / Electric Models), 42" Tall Cabinets
1HG0411	All	Hail Guard Kit	All Tall (50") Standard Cabinets, (Excludes 12.5T "V" cabinets)
1HG0415	All	Hail Guard Kit	All Short (42") Standard Cabinets
1FE0412	All	Flue Exhaust Extension Kit	All Cabinets
1FF0414	All	2" only Metal Filter Frame Kit	All Tall 50" Cabinets
1FF0415	All	2" only Metal Filter Frame Kit	All Tall 42" Cabinets
1FL0402	All	Permanent 2" only Filter Kit Includes (4) Four Filters)	All Tall 50" Cabinets
1FL0423	All	Permanent 2" only Filter Kit (Includes (4) four Filters)	All Tall 42" Cabinets
1GP0405	All	Gas Piping Kit	All Cabinets
1HA0442	All	High Altitude Kit for Natural Gas	All 6 - 12T Cabinets
1HA0450	All	High Altitude Kit for Natural Gas	3 - 5T (80, 120 & 160 MBH Input)
1HA0451	All	High Altitude Kit for Natural Gas	3 - 4T (60 MBH Input)
1HA0443	All	High Altitude Kit for Propane	All 6 - 12T Cabinets
1HA0452	All	High Altitude Kit for Propane	3 - 5T (80, 120 & 160 MBH Input)
1HA0453	All	High Altitude Kit for Propane	3 - 4T (60 MBH Input)
1NP0442	All	Propane Conversion Kit	All 6 - 12T Cabinets
1NP0454	All	Propane Conversion Kit	3 - 5T (80, 120 & 160 MBH Input)
1NP0455	All	Propane Conversion Kit	3 - 4T (60 MBH Input)
1RC0470	All	Roof Curb, 8" Height	All Cabinets
1RC0471	All	Roof Curb, 14" Height	All Cabinets
1RC0472	All	Roof Curb, Transition (7.5 T thru 12.5T to 3- 12T)	All Cabinets
1WC0412	All	Wooden Crate for extra protection during shipping and handling	Standard Cabinets Only (not applicable to units 119" in length)
1LN0407	All	Low NOx Kit	3 - 5T (80, 120 & 160 MBH Input)
1LN0408	All	Low NOx Kit	3 - 5T (60 MBH Input)

Accessories (Continued)**Field Installed Accessories - Electric Heat**

MODEL	VOLTAGE	DESCRIPTION	WHERE USED
2TP04520925	230	9kW Electric Heat	All 50" Cabinet 6.5 and 8.5 Ton Models
2TP04520946	460		
2TP04520958	575		
2TP04531825	230	18kW Electric Heat	All 50" Cabinet 6.5, 8.5, 10 and 12.5 Ton Models
2TP04531846	460		
2TP04521858	575		
2TP04532425	230	24kW Electric Heat	All 50" Cabinet 6.5, 8.5, 10 and 12.5 Ton Models
2TP04532446	460		
2TP04522458	575		
2TP04533625	230	36kW Electric Heat	All 50" Cabinet 6.5, 8.5, 10 and 12.5 Ton Models
2TP04533646	460		
2TP04523658	575		
2TP04525425	230	54kW Electric Heat	All 50" 10 and 12.5 Ton Models
2TP04525446	460		
2TP04525458	575		
2TP04540925	230	9kW Electric Heat	All 42" Cabinet 6.5, 7.5 and 8.5 Ton Models
2TP04540946	460		
2TP04540958	575		
2TP04541825	230	18kW Electric Heat	All 42" 6.5, 7.5 and 8.5 Ton Models
2TP04541846	460		
2TP04541858	575		
2TP04542425	230	24kW Electric Heat	All 42" Cabinet 6.5, 7.5 and 8.5 Ton Models
2TP04542446	460		
2TP04542458	575		
2TP04543625	230	36kW Electric Heat	All 42" Cabinet 6.5, 7.5 and 8.5 Ton Models
2TP04543646	460		
2TP04543658	575		
2TP04510325	230	3kW Electric Heat	All 42" Cabinet 3 Ton Models
2TP04510346	460		
2TP04510625	230	6kW Electric Heat	All 42" Cabinet 3, 4 and 5 Ton Models
2TP04510646	460		
2TP04510825	230	9kW Electric Heat	All 42" Cabinet 3, 4 and 5 Ton Models
2TP04510846	460		
2TP04510858	575		
2TP04511525	230	15kW Electric Heat	All 42" Cabinet 3, 4 and 5 Ton Models
2TP04511546	460		
2TP04511558	575		
2TP04512025	230	20kW Electric Heat	All 42" 4 and 5 Ton Models
2TP04512046	460		
2TP04512058	575		
2TP04512325	230	24kW Electric Heat	All 42" Cabinet 5 Ton Models
2TP04512346	460		
2TP04512358	575		

Accessories (Continued)**Field Installed Accessories - Fresh Air**

MODEL	VOLTAGE	DESCRIPTION	WHERE USED
1FA0413	All	Manual Outside Air Damper 0-35%, Downflow	All Cabinets
1FA0414	All	Manual Outside Air Damper 0-100%, Downflow	All Cabinets
1EH0408	All	Barometric Relief Kit for Power Exhaust, Horizontal Application	All Cabinets
2EC0401	All	Single Enthalpy Control	All Cabinets
2EC0402	All	Dual Enthalpy Control (Includes 2 Sensors)	All Cabinets
2EE04707624	All	Economizer for Downflow, End Return Horizontal, or ERV Applications. Includes FA Hood, Exhaust Hood w/Baro Relief	All 50" Cabinets
2EE04707424	All	Economizer for Downflow, End Return Horizontal, or ERV Applications. Includes FA Hood, Exhaust Hood w/Baro Relief	All 42" Cabinets
2EE04706924	All	Horizontal Economizer without Barometric Relief	All Cabinets
2MD04703824	All	Motorized Damper, Downflow without Barometric Relief	All Cabinets
2MD04703924	All	Motorized Damper, Horizontal without Barometric Relief	All Cabinets
2PE04704706	230	Power Exhaust 230V Downflow or Horizontal	All Cabinets
2PE04704746	460	Power Exhaust 460V Downflow or Horizontal	All Cabinets
2PE04704758	575	Power Exhaust 575V Downflow or Horizontal	All Cabinets

Field Installed Accessories - Controls

MODEL	VOLTAGE	DESCRIPTION	WHERE USED
2AP0401	All	Air Proving Switch	All Units
2AQ04700324B	All	CO ² Space Accessory	All Units
2AQ04700424C	All	CO ² Unit Accessory	All Units
2DF0402	All	Dirty Air Switch	All Units
2SH0401	All	Wall Mounted humidity sensor-For use with MagnaDry Reheat or space humidity input to Simplicity SE board.	All Cabinets
2SD04700824	All	Smoke Detector for Supply	All Gen 5 and greater units with 2" & 4" Filters
2SD04700924	All	Smoke Detector for Return	All Gen 5 and greater units with 2" & 4" Filters
2SD04701024	All	Smoke Detector for Supply and Return	All Gen 5 and greater units with 2" & 4" Filters
S1-YK-MAP1810-0P	All	MAP (Mobile Access Portal) Gateway- For use with Simplicity SE Control.	All Units
S1-MP-PRTKIT-0P	All	MAP (Mobile Access Portal) Gateway Kit- Replacement MAP gateway protective case, lanyard and communication cable. Use only to replace worn or damaged components.	All Units

Field Installed Accessories - Electrical

MODEL	VOLTAGE	DESCRIPTION	WHERE USED
2BC04700106	230	Gas heat kit, -60°F	All Units
2BC04700151	460	Gas heat kit, -60°F	All Units
2BC04700154	575	Gas heat kit, -60°F	All Units
2LA04704632	All	Low Ambient Kit	All 3 - 10T units (excludes ZT Units)
2LA04704633	All	Low Ambient Kit	All 12.5T cabinets
2LA04704632	All	Low Ambient Kit	All 3 - 5T Reheat Units Only

Guide Specifications**GENERAL**

Units shall be manufactured by Unitary Products in an ISO 9001 certified facility. ZU/ZW/ZK Series units are convertible single packages with a common footprint cabinet and common roof curb for all 3 through 12.5 ton models. All 6.5 through 12.5 ton units have two compressors with independent R-410A refrigeration circuits to provide 2 stages of cooling. The units were designed for light commercial applications and can be easily installed on a roof curb, slab, or frame. All ZU/ZW/ZK units are self-contained and assembled on rigid full perimeter base rails allowing for 3-way forklift access and overhead rigging. Every unit is completely charged with R-410A, wired, piped, and tested at the factory to provide a quick and easy field installation. All units are convertible between side and

down airflow. Independent economizer designs are used on side and down discharge applications, as well as all tonnage sizes. ZU/ZW/ZK units are available in the following configurations: cooling only, cooling with electric heat, cooling with gas heat, reheat only, reheat with electric heat and reheat with gas heat. Electric heaters are available as factory-installed options or field-installed accessories.

DESCRIPTION

Units shall be factory assembled, single package, (Elec/Elec, Gas/Elec), designed for outdoor installation. They shall have built in field convertible duct connections for down discharge supply/return or horizontal discharge supply/return and be available with factory installed options or field installed accessories. The units shall be factory wired, piped and charged with R-410A refrigerant and factory tested prior to shipment. All unit wiring shall be both

numbered and color coded. The cooling performance shall be rated in accordance with DOE and AHRI test procedures. Units shall be CSA certified to ANSI Z21.47 and UL 1995/CAN/CSA No. 236-M90 standards.

UNIT CABINET

Unit cabinet shall be constructed of galvanized steel with exterior surfaces coated with a non-chalking, powder paint finish, certified at 1000 hour salt spray test per ASTM-B117 standards. Indoor blower sections shall be insulated with up to 1" thick insulation coated on the airside. Either aluminum foil faced or elastomeric rubber insulation shall be used in the unit's compartments and be fastened to prevent insulation from entering the air stream. Cabinet doors shall be hinged with toolless access for easy servicing and maintenance. Full perimeter base rails shall be provided to assure reliable transit of equipment, overhead rigging, fork truck access and proper sealing on roof curb applications. Disposable 2" filters shall be furnished as standard and be accessible through hinged access door. Fan performance measuring ports shall be provided on the outside of the cabinet to allow accurate air measurements of evaporator fan performance without removing panels or creating bypass of the coils. Condensate pan shall be slide out design, constructed of a non corrosive material, internally sloped and conforming to ASHRAE 62-B9 standards. Condensate connection shall be a minimum of ¾" I.D. female and be rigid mount connection.

INDOOR (EVAPORATOR) FAN ASSEMBLY

Fan shall be a belt drive assembly and include an adjustable pitch motor pulley. Job site selected brake horsepower shall not exceed the motors nameplate horsepower rating plus the service factor. Units shall be designed to operate within the service factor. Fan wheel shall be double inlet type with forward curve blades, dynamically balanced to operate smoothly throughout the entire range of operation. Airflow design shall be constant volume. Bearings shall be sealed and permanently lubricated for longer life and no maintenance. Entire blower assembly and motor shall be slide out design.

OUTDOOR (CONDENSER) FAN ASSEMBLY

The outdoor fans shall be of the direct drive type, discharge air vertically, have aluminum blades riveted to corrosion resistant steel spider brackets and shall be dynamically balanced for smooth operation. The outdoor fan motors shall have permanently lubricated bearings internally protected against overload conditions and staged independently. A cleaning window shall be provided on two sides of the units for coil cleaning.

REFRIGERANT COMPONENTS

Compressors:

- a. Shall be fully hermetic type, direct drive, internally protected with internal high-pressure relief and over temperature protection. The hermetic motor shall be suction gas cooled and have a voltage range of + or - 10% of the unit nameplate voltage.
 - b. Shall have internal spring isolation and sound muffling to minimize vibration and noise, and be externally isolated on a dedicated, independent mounting.
- Coils:
- a. Evaporator coils shall have aluminum plate fins mechanically bonded to seamless internally enhanced copper tubes with all joints brazed. Special Phenolic coating shall be available as a factory option.
 - b. Evaporator coils shall be of the direct expansion, draw-thru design.
 - c. Condenser coils shall have aluminum plate fins mechanically bonded to seamless internally enhanced copper tubes with all joints brazed or Micro-Channel aluminum tube, aluminum fins.
 - d. Condenser coils shall be of the draw-thru design.
- Refrigerant Circuit and Refrigerant Safety Components shall include:
- a. Independent fixed-orifice or thermally operated expansion devices.
 - b. Solid core filter drier/strainer to eliminate any moisture or foreign matter.
 - c. Accessible service gage connections on both suction and discharge lines to charge, evacuate, and measure refrigerant pressure during any necessary servicing or troubleshooting, without losing charge.
 - d. The 6.5 through 12.5 ton unit shall have two independent refrigerant circuits, equally split in 50% capacity increments.
- Unit Controls:
- a. Unit shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-volt transformer side.
 - b. Unit shall incorporate a lockout circuit which provides reset capability at the space thermostat or base unit, should any of the following standard safety devices trip and shut off compressor.
 1. Loss-of-charge/Low-pressure switch.
 2. High-pressure switch.
 3. Freeze condition sensor on evaporator coil. If any of these safety devices trip, the LCD screen will display the alarm message.
 - c. Unit shall incorporate "AUTO RESET" compressor over temperature, over current protection.
 - d. Unit shall operate with conventional thermostat designs and have a low voltage terminal strip for easy hook-up.
 - e. Unit control board shall have on-board diagnostics and fault message display.
 - f. Standard controls shall include anti-short cycle and low voltage protection, and permit cooling operation down to a selectable value as low as 0 °F.

- g. Control board shall monitor each refrigerant safety switch independently.

GAS HEATING SECTION (IF EQUIPPED)

Heat exchanger and exhaust system shall be constructed of aluminized steel, and be designed with induced draft combustion with post purge logic, energy saving direct spark ignition, and redundant main gas valve. The heat exchanger shall be of the tubular type, constructed of T1-40 aluminized steel for corrosion resistance and allowing minimum mixed air entering temperature of 40 °F. Burners shall be of the in-shot type, constructed of aluminum-coated steel. All gas piping shall enter the unit cabinet at a single location, through either the side or bottom, without any field modifications. An integrated control board shall provide timed control of evaporator fan functioning and burner ignition. Heating section shall be provided with the following minimum protection:

- Primary and auxiliary high-temperature limit switches.
- Induced draft pressure sensor.
- Flame roll out switch (manual reset).
- Flame proving controls.
- All two stage gas units shall have two independent stages of capacity as shown on Page 5.

ELECTRIC HEATING SECTION (IF EQUIPPED)

An electric heating section, with nickel chromium elements, shall be provided in a range of 3 thru 54KW. The heating section shall have a primary limit control(s) (automatic reset) to prevent the heating element system from operating at an excessive temperature. The Heating Section assembly shall slide out of the unit for easy maintenance and service. Units with Electric Heating Sections shall be wired for a single point power supply with branch circuit fusing (where required).

UNIT OPERATING CHARACTERISTICS

Unit shall be capable of starting and running at 125 °F outdoor temperature, exceeding maximum load criteria of AHRI Standard 340/360. The compressor, with standard controls, shall be capable of operation down to 0 °F outdoor temperature. Unit shall be provided with fan time delay to prevent cold air delivery before heat exchanger warms up. (Gas heat only)

ELECTRICAL REQUIREMENTS - All unit power wiring shall enter unit cabinet at a single factory provided location and be capable of side or bottom entry to minimize roof penetrations and avoid unit field modifications. Separate side and bottom openings shall be provided for the control wiring.

STANDARD LIMITED WARRANTIES - Compressor – 5 Years, Heat Exchanger – 10 Years, Elect. Heat Elem. – 5 Years, Parts – 1 Year

OPTIONAL OUTDOOR AIR (Shall be made available by either/or):

- **DRY BULB AUTOMATIC ECONOMIZER** - Outdoor and return air dampers that are interlocked and positioned by

a fully-modulating, spring-return damper actuator. The maximum leakage rate for the outdoor air intake dampers shall be designed to meet ASHRAE 90.1-2010, AMCA 511 Class 1A damper, and the International Energy Conservation Code (IECC) certification requirements by achieving leakage rates of 3 cfm/sq. ft. at 1" of static pressure. Changeover from compressor to economizer operation shall be provided by an integral electronic enthalpy control that feeds input into the basic module. The outdoor intake opening shall be covered with a rain hood that matches the exterior of the unit. Water eliminator/filters shall be provided.

Simultaneous economizer/compressor operation is also possible. Dampers shall fully close on power loss. Available with barometric relief and power exhaust.

- **MOTORIZED OUTDOOR AIR DAMPERS** - Outdoor and return air dampers that are interlocked and positioned by a 2- position, spring-return damper actuator. A unit-mounted potentiometer shall be provided to adjust the outdoor and return air damper assembly to take in the design CFM of outdoor air to meet the ventilation requirements of the conditioned space during normal operation. Whenever the indoor fan motor is energized, the dampers open up to one of two pre-selected positions - regardless of the outdoor air enthalpy. Dampers return to the fully closed position when the indoor fan motor is de-energized. Dampers shall fully close on power loss.

ADDITIONAL FACTORY INSTALLED OPTIONS

- **ALTERNATE INDOOR BLOWER MOTOR** – For applications with high restrictions, units are available with optional indoor blower motors that provide higher static output and/or higher airflow.
- **VARIABLE AIR VOLUME (VAV)** - The VAV option using a variable frequency drive (VFD) shall be available on 6.5 through 12.5 ton models for applications requiring a constant supply-duct static pressure. Units equipped for VAV shall be controlled by a duct pressure transducer with a 0 - 5" WC pressure range. The pressure transducer shall provide a 0 - 5 VDC output signal to a VAV control board which, in turn shall provide a 2 - 10 VDC speed reference signal to the VFD. The control board shall operate using factory-installed Supply Air, Return Air and Outside Air Temperature Sensors with a nominal resistance of 10,000 Ohms. Units equipped with VFD's shall have factory-installed manual bypass as an option.
- **CONVENIENCE OUTLET (POWERED/NON-POWERED)**– Unit can be provided with an optional 120VAC GFCI outlet with cover on the corner of the unit housing the compressors.
- **ELECTRIC HEAT** - Electric Heaters range from 3kW to 54kW and are available in all the voltage options of the base unit.
- **PHASE MONITOR** - Designed to prevent damage in out-of-phase condition.
- **COIL GUARD** - Designed to prevent condenser coil damage.

- **BAS CONTROLS HARDWARE** - Include supply air sensor, return air sensor, dirty filter indicator and air proving switch.
- **DIRTY FILTER SWITCH** – This kit includes a differential pressure switch that energizes the fault light on the unit thermostat, indicating that there is an abnormally high-pressure drop across the filters.
- **BREAKER** – An HACR breaker can be factory installed on gas heat units or cooling units with electric heat.
- **DISCONNECT SWITCH** - A disconnect can be factory installed on a cooling only units sized for the largest electric heat available.
- **STAINLESS STEEL HEAT EXCHANGER** – For applications in a corrosive environment, this option provides a full stainless steel heat exchanger assembly.
- **SMOKE DETECTOR** – A smoke detector can be factory mounted and wired in the supply and/or return air compartments.

OTHER PRE-ENGINEERED ACCESSORIES AVAILABLE

- **ROOF CURB** - 14” and 8” high, full perimeter knockdown curb, with hinged design for quick assembly.
- **BAROMETRIC RELIEF DAMPER** – (Unit mounted – Downflow, Duct Mounted – Horizontal) – Contains a rain hood, air inlet screen, exhaust damper and mounting hardware. Used to relieve internal air pressure through the unit during economizer operation.
- **PROPANE CONVERSION KIT** – Contains new orifices and gas valve springs to convert from natural to L.P. gas.
- **-60°F GAS HEAT KIT** – Provides an electric heat kit for the gas compartment for use in extreme low ambient conditions.
- **ECONOMIZER** (Downflow and Horizontal flow)
- **POWER EXHAUST** – (Unit mount – Downflow, Duct mount – Horizontal flow)
- **DUAL ENTHALPY KIT** - Provides a second input to economizer to monitor return air.